The requirements for the online M.Eng. degree program include:

1. Minimum of 30 course credits at the 400, 500, or 800 level, of which 21 course credits must be earned at Penn State (i.e. only 9 credits can be transferred from other institutions).
2. All students must successfully complete three credits of IE 894 Capstone Design.
3. At least 18 credits in 500- or 800-level courses, with at least 6 at 500 level (including IE 894).
4. At least 15 credits in 500-level or 800-level IE courses (including IE 894).
5. At least 21 credits of IE courses (including IE 894).
6. The culminating experience for this professional degree will be satisfied with IE 894, which includes a written report summarizing the analyses and designs used to solve a problem in their workplace submitted to the course instructor.

Continuous registration is required for all graduate students until the paper, thesis, or dissertation is approved.

**Master of Science (M.S.)**

Requirements listed here are in addition to Graduate Council policies listed under GCAC-600 Research Degree Policies. (http://gradschool.psu.edu/graduate-education-policies/)

The M.S. degree program is intended for students to gain advanced knowledge for research, analysis, and design in industrial engineering. The M.S. degree is offered with thesis or research paper tracks, both requiring 32 credits. For both tracks, a core curriculum is required that is composed of LE 505 and IE 511, which all the students must satisfy.

The M.S. degree with thesis track requires 24 credits of course work and two credits of LE 590. Out of the 24 credits of course work, at least 15 must be IE courses, and at least 12 must be at the 500 level. Of the 12 credits at the 500 level, at least nine must be IE courses. A thesis is required, for which six credits of IE 600 or IE 610 must be taken. The thesis must demonstrate comprehensive and in-depth knowledge of a topic in industrial engineering, and it should be suitable for submission for publication in a refereed journal as approved by the committee. The thesis must be accepted by the advisers and/or committee members, the head of the graduate program, and the Graduate School.

The M.S. degree with non-thesis track requires 27 credits of course work, two credits of LE 590. Out of the 27 credits of course work, at least 18 must be IE courses, and at least 18 must be at the 500 level. Of the 18 credits at the 500 level, at least fifteen must be IE courses. A scholarly paper is required for the M.S. degree with non-thesis track for which three credits of LE 596 must be taken. The paper should demonstrate the ability of the student to integrate and apply concepts and techniques learnt in the courses to solve an engineering problem.

The students seeking the Master of Science degree in Industrial Engineering with non-thesis track are expected to start their degree in the Fall semester of every year and complete their degree including all the required course work and three credits of research resulting in a paper and graduate by the end of summer following the second semester. A research adviser will be assigned to students in their first semester. Students who need more time to complete the final paper will be allowed to complete the paper, and have it reviewed and approved after the third semester has ended. Students are not required to remain in residence while they complete the final paper. However, extensions granted to students in this program must comply with the Graduate Council policy on deferred grades (http://gradschool.psu.edu/graduate-education-policies/gcac/gcac-400/gcac-401-grading-system/). Non-thesis track students are typically not eligible for assistantships and therefore their plan of study is as follows:

- Fall semester: Twelve credits of course work, one credit of colloquium and one credit of research (IE 596).
- Spring semester: Twelve credits of course work, one credit of colloquium and one credit of research (IE 596).
- Summer semester: Three credits of course work and one credit of research (IE 596).
Continuous registration is required for all graduate students until the paper, thesis, or dissertation is approved.

For the M.S. degree, area options are available in Human Factors/Ergonomics Engineering, Manufacturing Engineering and Quality Engineering. M.S. dual-title degree program in Industrial Engineering and Operations Research is also offered.

**Human Factors/Ergonomics Engineering Option**
In addition to the requirements for the M.S. degree listed above, the credits for the Option in Human Factors/Ergonomics Engineering must include the following:

<table>
<thead>
<tr>
<th>Code</th>
<th>Title</th>
<th>Credits</th>
</tr>
</thead>
<tbody>
<tr>
<td>IE 549</td>
<td>Design Decision Making</td>
<td>3</td>
</tr>
<tr>
<td>IE 553</td>
<td>Engineering of Human Work</td>
<td>3</td>
</tr>
<tr>
<td>IE 558</td>
<td>Engineering of Cognitive Work</td>
<td>3</td>
</tr>
<tr>
<td><strong>Total Credits</strong></td>
<td></td>
<td><strong>9</strong></td>
</tr>
</tbody>
</table>

**Manufacturing Engineering Option**
In addition to the requirements for the M.S. degree listed above, the credits for the Option in Manufacturing Engineering must include the following:

<table>
<thead>
<tr>
<th>Code</th>
<th>Title</th>
<th>Credits</th>
</tr>
</thead>
<tbody>
<tr>
<td>IE 528</td>
<td>Optimization</td>
<td>3</td>
</tr>
<tr>
<td>IE 550</td>
<td>Manufacturing Systems</td>
<td>3</td>
</tr>
<tr>
<td>IE 563</td>
<td>Computer-Aided Design for Manufacturing</td>
<td>3</td>
</tr>
<tr>
<td><strong>Total Credits</strong></td>
<td></td>
<td><strong>9</strong></td>
</tr>
</tbody>
</table>

**Quality Engineering Option**
In addition to the requirements for the M.S. degree listed above, the credits for the Option in Quality Engineering must include the following:

<table>
<thead>
<tr>
<th>Code</th>
<th>Title</th>
<th>Credits</th>
</tr>
</thead>
<tbody>
<tr>
<td>IE 555</td>
<td>Quality Control</td>
<td>3</td>
</tr>
<tr>
<td>IE 566</td>
<td>Response Surface Methodology and Process Optimization</td>
<td>3</td>
</tr>
<tr>
<td><strong>Total Credits</strong></td>
<td></td>
<td><strong>6</strong></td>
</tr>
</tbody>
</table>

**Doctor of Philosophy (Ph.D.)**
Requirements listed here are in addition to Graduate Council policies listed under GCAC-600 Research Degree Policies. (http://gradschool.psu.edu/graduate-education-policies/)

The Ph.D. program emphasizes scholarly research, and prepares students for research and development careers in industry, government, and academia. Official entrance into the Ph.D. program occurs upon successful completion of a written qualifying examination. The Ph.D. is awarded upon completion of a program of advanced study that includes a minimum period of residence, passing the English competence and comprehensive examinations, completing a satisfactory dissertation, and passing the final oral examination. To earn the Ph.D. degree, doctoral candidates must write a dissertation that is accepted by the Ph.D. committee, the head of the graduate program, and the Graduate School. The degree requirements consist of 45 credits of course work and four IE 590 credits. Of the 45 credits of required course work, 36 must be prefixed IE, and at least 30 must be at the 500 level. Nine credits must be from outside the Department and must include a six-credit sequence, with at least three credits at the 500 level. A Ph.D. dual-title degree program in Industrial Engineering and Operations Research is also available.

Continuous registration is required for all graduate students until the paper, thesis, or dissertation is approved.

**Dual-Titles**
**Dual-Title M.S. and Ph.D. in Industrial Engineering and Operations Research**
Requirements listed here are in addition to requirements listed in GCAC-208 Dual-Title Graduate Degree Programs (http://gradschool.psu.edu/graduate-education-policies/gcac/gcac-200/gcac-208-dual-title-graduate-degree-programs/).

**Admission Requirements**
Students must apply and be admitted to the graduate program in Industrial Engineering and The Graduate School before they can apply for admission to the dual-degree program. After admission to their primary program, students must apply for admission to and meet the admissions requirements of the Operations Research dual-title program. Refer to the Admission Requirements section of the Operations Research Bulletin page (http://bulletins.psu.edu/graduate/programs/majors/operations-research/). Doctoral students must be admitted into the dual-title degree program in Operations Research prior to taking the qualifying examination in their primary graduate program.

**Degree Requirements**
To qualify for the dual-title degree, students must satisfy the degree requirements for the degree they are enrolled in Industrial Engineering. In addition, students must complete the degree requirements for the dual-title in Operations Research, listed on the Operations Research Bulletin page (http://bulletins.psu.edu/graduate/programs/majors/operations-research/).

The qualifying examination committee for the dual-title Ph.D. degree will be composed of Graduate Faculty from Industrial Engineering and must include at least one Graduate Faculty member from the Operations Research program. Faculty members who hold appointments in both programs’ Graduate Faculty may serve in a combined role. There will be a single qualifying examination, containing elements of both Industrial Engineering and Operations Research. Dual-title graduate degree students may require an additional semester to fulfill requirements for both areas of study and, therefore, the qualifying examination may be delayed one semester beyond the normal period allowable.

In addition to the general Graduate Council requirements for Ph.D. committees (http://gradschool.psu.edu/graduate-education-policies/gcac/gcac-600/phd-dissertation-committee-formation/), the Ph.D. committee of an Industrial Engineering and Operations Research dual-title Ph.D. student must include at least one member of the Operations Research Graduate Faculty. Faculty members who hold appointments in both programs’ Graduate Faculty may serve in a combined role. If the chair of the Ph.D. committee is not also a member of the Graduate Faculty in Operations Research, the member of the committee representing Operations Research must be appointed as co-chair. The Operations Research representative on the student’s Ph.D. committee will develop questions for and participate in the evaluation of the comprehensive examination.

Students in the dual-title program are required to write and orally defend a dissertation on a topic that is approved in advance by their Ph.D. committee and reflects their original research and education in Industrial
Engineering and Operations Research. Upon completion of the doctoral
dissertation, the candidate must pass a final oral examination (the
dissertation defense) to earn the Ph.D. degree. The dissertation must be
accepted by the Ph.D. committee, the head of the graduate program, and
the Graduate School.

Minor
A graduate minor is available in any approved graduate major or dual-
title program. The default requirements for a graduate minor are stated
in Graduate Council policies listed under GCAC-600 Research Degree
Policies (http://gradschool.psu.edu/graduate-education-policies/) and
GCAC-700 Professional Degree Policies (http://gradschool.psu.edu/
graduate-education-policies/), depending on the type of degree the
student is pursuing:

- GCAC-611 Minor - Research Doctorate (https://gradschool.psu.edu/
  graduate-education-policies/gcac/gcac-600/gcac-611-minor-
  research-doctorate/)
- GCAC-641 Minor - Research Master’s (https://gradschool.psu.edu/
  graduate-education-policies/gcac/gcac-600/gcac-641-minor-
  research-masters/)
- GCAC-709 Minor - Professional Doctorate (https://
  gradschool.psu.edu/graduate-education-policies/gcac/gcac-700/
  gcac-709-professional-doctoral-minor/)
- GCAC-741 Minor - Professional Master’s (https://gradschool.psu.edu/
  graduate-education-policies/gcac/gcac-700/gcac-741-masters-minor-
  professional/)

Student Aid
Graduate assistantships available to students in this program and other
forms of student aid are described in the Tuition & Funding (http://
gradschool.psu.edu/graduate-funding/) section of The Graduate School's
website. Students on graduate assistantships must adhere to the
course load limits (http://gradschool.psu.edu/graduate-education-policies/gsad/
gsad-900/gsad-901-graduate-assistants/) set by The Graduate School.

In addition, the following awards typically has been available to graduate
students in this program:

Harold & Inge Marcus Graduate Fellowships
Consideration for these fellowships shall be given to students exhibiting
academic excellence who have been admitted to Penn State as
candidates for a graduate degree in the Department of Industrial and
Manufacturing Engineering, College of Engineering.

Benjamin W. Niebel Manufacturing Fellowship
Consideration for this fellowship shall be given to students exhibiting
academic excellence who have been admitted to Penn State as
candidates for a graduate degree in the Department of Industrial and
Manufacturing Engineering, College of Engineering.

Courses
Graduate courses carry numbers from 500 to 699 and 800 to 899.
Advanced undergraduate courses numbered between 400 and 499 may
be used to meet some graduate degree requirements when taken by
graduate students. Courses below the 400 level may not. A graduate
student may register for or audit these courses in order to make up
deficiencies or to fill in gaps in previous education but not to meet
requirements for an advanced degree.